




Specialised Welding Products Ltd

Customers Name & Address		Certificate No 9008047						
		Date. 10 8 09						
S W P		Cust. Order No.						
		Date 10 8 09						
		Product Selectarc 29/9						
		Heat/Batch No. 8905950						
		Size mm. 2.5						
		Quantity kg. 4						
Chemical Analysis Wt%								
C	Mn	Si	S	P	Ni	Cr	Mo	Cu
0.10	0.6	1.0	0.012	0.022	9.0	29.0	0.5	
Nb	Ti	N	Co	Al	Fe	B		
Mechanical Properties								
UTS Nmm2	YS N/mm2	Elong %	RoA %	Charpy V J	Hardness HB	Hardness RC		
800	>500	>20			~240			
Classification								
BS EN 1600 E29 9 R 23					Ferrite %.			
AWS A5.4 E312-17					ASME F No.			
ISO								
Mat. No.								
Approvals.								
QA/020 Rev.2 20.8.87					 QUALITY MANAGER			