



Specialised Welding Products Ltd

Customers Name & Address	Certificate No 9012236
	Date. 15 12 09
S W P	Cust. Order No.
	Date 15 12 09
	Product Selectarc 29/9
	Heat/Batch No. 9997240
	Size mm. 3.2
	Quantity kg. 5

Chemical Analysis Wt%

C	Mn	Si	S	P	Ni	Cr	Mo	Cu
0.10	0.6	1.0	0.012	0.022	9.0	29.0	0.5	
Nb	Ti	N	Co	Al	Fe	B		

Mechanical Properties

UTS Nmm2	YS N/mm2	Elong %	RoA %	Charpy V J	Hardness HB	Hardness RC		
800	>500	>20			~240			

Classification

BS EN 1600 E29 9 R 23

Ferrite %.

AWS A5.4 E312-17

ASME F No.

ISO

Mat. No.

Approvals.

QA/020
Rev.2
20.8.87

QUALITY MANAGER 