

CERTIFICATE

EN 10204

2.2 3.1

CHEMICAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>
MECHANICAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>

Purchaser **SPECIALIZED WELDING PRODUCTS LTD.**
 Order No 01/SWP/215-2008

Nr. :
Date :

Specification	AWS/SFA 5.1				
Classification	E 7024				
Size	5.00x450 mm				
Quantity	666	Kg		Piece	
Serial No	08-571113149			Heat No:	149

Welding Polarity	Welding Current	Arc Voltage	Shielding Gas	Preheat	Interpass
---	---	---	---	---	---

Chemical Composition (%)								Weld Metal	<input checked="" type="checkbox"/>	Wire
Serial Heat	C	Si	Mn	P	S	Cr	Ni	Mo	Cu	V
149	0,068	0,415	0,563	0,009	0,011	0,068	0,028	0,029	0,001	0,029

Mechanical Properties of All Weld Metal						
Serial Heat	Heat Treatment	Yield Point N/mm ²	Tensile Strength N/mm ²	Elongation% Lo=50 mm	Impact Strength	
					°C	Jc
---	---	min. 420	510 - 610	min. 22	0	mir

Radiographic Test		Hardness	
-------------------	--	----------	--