



Specialised Welding Products Ltd

Customers Name & Address	Certificate No	9008782
	Date	27 8 09
S W P	Cust. Order No.	
	Date	27 8 09
	Product	Selectarc 20/10MBC
	Heat/Batch No.	9980731
	Size mm.	3.2
	Quantity kg.	5

Chemical Analysis Wt%

C	Mn	Si	S	P	Ni	Cr	Mo	Cu
0.03	0.7	0.8	0.012	0.022	12.0	18.5	2.7	0.01
Nb	Ti	N	Co	Al	Fe	B		

Mechanical Properties

UTS Nmm2	YS N/mm2	Elong %	RoA %	Charpy V J	Hardness HB	Hardness RC		
560	400	35		>70				

Classification

BS EN 1600 E19 12 3 LR

AWS A5.4 E316L-16

ISO

Mat. No.

Approvals.

QA/020  
Rev.2  
20.8.87

Ferrite %.

ASME F No. 5

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QUALITY MANAGER