

SWP

Specialised Welding Products Ltd

EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602004	DATE AUG.24, 2009	CERT NO. 082401
consignee ref.	BUYER REF NO812488300	PACK 153 CTNS
SPECIALISED WELDING PRODUCTS I FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356	
PRODUCT ALUMINUM ALLOY WIRE FOR MIG WELDING	INSPECTOR STAMP <div style="font-size: 2em; font-weight: bold; text-align: center;">李 振 华</div> <div style="font-size: 1.5em; font-weight: bold; text-align: center;">Ricardo Lee</div> <p style="font-size: 0.8em;">It is to state the test results are meet with the requirements of the order.</p>	
BRAND MARK AWS ER5356 MIG		
DESIGNATION ER5356		
DATE OF LOADING AUG.15,2009 at factory	TERMS OF DELIVERY FOB SHANG HAI,CHINA	

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
92962110	1.0mm 0.5KG/D100 1526	55 KGS	110 CTNS	W29,2009
92962110	1.0mm 2KG/D200 1544	4 KGS	2 CTNS	W29,2009
92962112	1.2mm 6Kg /D300 1530	246 KGS	41 CTNS	W29,2009

CHEMICAL COMPOSITION									
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	
92962110	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	
92962112	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	

LOT NO	TEST RESULT			Typical Values		IMPACT TEST	
	TENSILE TEST			A5	TEMP.	KV	
	Rp0.2/ReH	Rm		%	°C	J	
	N/mm2	N/mm2					

REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853