

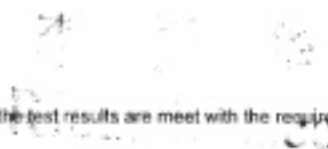
SWP

Specialised Welding Products Ltd

MILL TEST CERTIFICATE

EN 10204:2004/3.1

QAM, Ricardo Lee

Our Inv. (Ref) No. HT10602001	DATE FEB.05,2010	CERT NO. 020503						
consignee ref.	BUYER REF NO9283	PACK 220 CTNS						
SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356							
PRODUCT ALUMINUM ALLOY WIRE FOR MIG WELDING	 It is to state the test results are meet with the requirements of the order.							
BRAND MARK AWS ER5356 MIG								
DESIGNATION ER5356								
DATE OF LOADING JAN.29,2010 at factory	TERMS OF DELIVERY							
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE				
10462110	1.0mm 2Kg /D200	20 KGS	10 CTNS	W04,2010				
10462110	1.0mm 0.5Kg /D100	100 KGS	200 CTNS	W04,2010				
10462112	1.2mm 6Kg /D300	60 KGS	10 CTNS	W04,2010				
CHEMICAL COMPOSITION								
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
10462110	0.076	0.11	0.02	0.088	5.130	0.070	0.01	0.100
10462112	0.076	0.11	0.02	0.088	5.130	0.070	0.01	0.100
TEST RESULT								
TENSILE TEST			Typical Values					
LOT NO	Rp0.2/ReH	Rm	A5	IMPACT TEST				
	N/mm2	N/mm2	%	TEMP.				
				°C				
				KV				
				J				
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.								

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853