


# SWP

Specialised Welding Products Ltd

## EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. <b>HT09602005</b>	DATE <b>SEP.24, 2009</b>	CERT NO. <b>092402</b>						
consignee ref.	BUYER REF <b>NO8277 &amp; 8442&amp;8586</b>	PACK <b>375 CTNS</b>						
<b>SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP</b>	REQUIREMENTS <b>AWS A5.10:ER5356 GB/T3190: 5356</b>							
PRODUCT <b>ALUMINUM ALLOY WIRE FOR MIG WELDING</b>	INSPECTOR STAMP   It is to state the test results are meet with the requirements of the order.							
BRAND MARK <b>AWS ER5356 MIG</b>								
DESIGNATION <b>ER5356</b>								
DATE OF LOADING <b>SEP.21,2009 at factory</b>	TERMS OF DELIVERY <b>FOB SHANG HAI,CHINA</b>							
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE				
<b>93862110</b>	<b>1.0mm 0.5KG/D100</b>	<b>1526 175 KGS</b>	<b>350 CTNS</b>	<b>W38,2009</b>				
<b>93862110</b>	<b>1.0mm 2KG/b200</b>	<b>1544 50 KGS</b>	<b>25 CTNS</b>	<b>W38,2009</b>				
CHEMICAL COMPOSITION								
LOT NO	SI	Fe	Cu	Mn	Mg	Cr	Zn	Ti
<b>93862110</b>	<b>0.08</b>	<b>0.05</b>	<b>0.03</b>	<b>0.082</b>	<b>4.811</b>	<b>0.058</b>	<b>0.02</b>	<b>0.106</b>
TEST RESULT					Typical Values			
LOT NO	TENSILE TEST			IMPACT TEST				
	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %					
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.								
THE REQUIREMENTS STIPULATED ARE SATISFIED.								

