

EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. HT11602005	DATE JUL 29, 2011	CERT NO. 072901						
consignee ref.	BUYER REF P/O12788&13065	PACK 415 CTNS						
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356							
PRODUCT ALUMINUM ALLOY WIRE FOR MIG WELDING	INSPECTOR STAMP 李振华 It is to state the test results are meet with the requirements of the order. Ricardo Lee							
BRAND MARK AWS ER5356 MIG								
DESIGNATION ER5356								
DATE OF LOADING JUL 23, 2011 at factory	TERMS OF DELIVERY							
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE				
112762108	0.8mm 2kg/D200	30 KGS	15 CTNS	W27,2011 7030				
112762110	1.0mm 2kg/D200	40 KGS	20 CTNS	W27,2011 7031				
112762108	0.8mm 0.5kg/D100	42.5 KGS	85 CTNS	W27,2011 7023				
112762110	1.0mm 0.5kg/D100	85 KGS	170 CTNS	W27,2011 7024				
112762110	1.0mm 6kg/D300	240 KGS	40 CTNS	W27,2011 7035				
112762112	1.2mm 2kg/D200	20 KGS	10 CTNS	W27,2011 7032				
112762112	1.2mm 0.5kg/D100	37.5 KGS	75 CTNS	W27,2011 7025				
CHEMICAL COMPOSITION								
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
112762108	0.076	0.11	0.02	0.10	4.800	0.110	0.01	0.150
112762110	0.076	0.11	0.02	0.10	4.800	0.110	0.01	0.150
112762112	0.076	0.11	0.02	0.10	4.800	0.110	0.01	0.150
TEST RESULT					Typical Values			
LOT NO	TENSILE TEST			A5		IMPACT TEST		
	Rp0.2/ReH N/mm2	Rm N/mm2	%	%		TEMP. °C	KV J	
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.								

THE REQUIREMENTS STIPULATED ARE SATISFIED.

