



Specialised Welding Products Ltd

EN 10204:2004/3.1 1545, 1525, 15

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602001	DATE MAR.11,2009	CERT NO. 031105
consignee ref.	BUYER REF NO 6945 & 7206	PACK 1050 CTNS
SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356	
PRODUCT ALUMINUM ALLOY WIRE FOR MIG WELDING	INSPECTOR STAMP 李 振 华 Ricardo Lee It is to state the test results are meet with the requirements of the order.	
BRAND MARK AWS ER5356 MIG		
DESIGNATION ER5356		
DATE OF LOADING MAR.10,2009 at factory	TERMS OF DELIVERY FOB SHANGHAI, CHINA.	

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
91042112 1545	1.2mm 2KG/D200	60 KGS	30 CTNS	W10,2009
91042108 1525	0.8mm 0.5Kg /D100	500 KGS	1000 CTNS	W10,2009
91042110 1544	1.0mm 2Kg /D200	40 KGS	20 CTNS	W10,2009

CHEMICAL COMPOSITION									
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	
91042112	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	
91042108	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	
91042110	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	

LOT NO	TEST RESULT			Typical Values		IMPACT TEST	
	TENSILE TEST			A5	TEMP.	KV	
	Rp0.2/ReH	Rm	%		°C	J	
	N/mm2	N/mm2					

REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.

THE REQUIREMENTS STIPULATED ARE SATISFIED.

