



Specialised Welding Products Ltd

EN 10204:2004/3.1 1545, 1525, 154

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602001	DATE MAR.11, 2009	CERT NO. 031105						
consignee ref.	BUYER REF NO 6945 & 7206	PACK 1050 CTNS						
SPECIALISED WELDING PRODUCTS I FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356							
PRODUCT ALUMINUM ALLOY WIRE FOR MIG WELDING	INSPECTOR STAMP 李振华 <i>Ricardo Lee</i> It is to state the test results are meet with the requirements of the order.							
BRAND MARK AWS ER5356 MIG								
DESIGNATION ER5356								
DATE OF LOADING MAR.10,2009 at factory	TERMS OF DELIVERY FOB SHANGHAI, CHINA.							
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE				
91042112 1545	1.2mm 2KG/D200	60 KGS	30 CTNS	W10,2009				
91042108 1525	0.8mm 0.5Kg /D100	500 KGS	1000 CTNS	W10,2009				
91042110 1544	1.0mm 2Kg /D200	40 KGS	20 CTNS	W10,2009				
CHEMICAL COMPOSITION								
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
91042112	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106
91042108	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106
91042110	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106
TEST RESULT								
TENSILE TEST			Typical Values		IMPACT TEST			
LOT NO	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %	TEMP. °C	KV J			
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.								

THE REQUIREMENTS STIPULATED ARE SATISFIED.

