



Inspection Certificate 67225

Type INETUB BA71 TGS Client 301763

SPECIALISED WELDING PRODUCTS L
12, FARRINGDON INDUSTRIAL CENT
FARRINGDON NR HALTON
GU34 HAMPSHIRE U.K.

INE Order No. 14227 Dated 24/05/2010
Customer Ref. PO 10330 DD 21.5.10
Norms
AWS A5.20 E71T-GS
Reference:

SECTION 1
CHEMICAL COMPOSITION WELD METAL:

Heat Number : 1036 - 00525
Diam. : mm 0.90

C	Si	Mn	S	P	Cu	Ni	Cr	Mo	Al	V	Zr+Ti
,202	,520	1,432	,004	,009	,011	,012	,023	,036	1,307	,002	,011

SECTION 2
MECHANICAL PROPERTIES WELD METAL

			RESULT
Tensile strength	Rm	480- 640 MPa	540
Yield strength	Rs	>= MPa	
Elongation	A5d	>= %	
Charpy V-Notch at 0 C°	Kv	>= Joule	
Hardness	HRC	>= HRC	

We certify that this product is made in Italy by INE Spa and is in accordance with the above norms.
Radiographic test by Xray: Satisfactory.

Cittadella, 31/05/2010

Signature
S.p.A.



Conforms To ASME II, Part C, SFA 5.01, Schedule I, Class S3
Document according to UNI EN 10204/2005 - SECTION 1:par.3.1
SECTION 2:par.2.2

During the manufacturing processes, examinations and tests, the material did not come in direct contact with mercury or any of its compounds, nor with any mercury containing device employing a single boundary of containment.

The radioactivity of the heat is less than 100 Becquerels per kilogram.