


MILL TEST CERTIFICATE

EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. HT10602012	DATE OF ISSUE JUN.19,2010	CERT NO. 061904								
consignee ref.	BUYER REF 9839	PACK 1440 CTNS								
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP	REQUIREMENTS AWS A5.18 : ER70S-6 DIN 8559 : SG2 EN ISO 14341 : G3Si1									
PRODUCT Mild Steel Copper Coated Solid Wire For Gas Shielded Welding	Approved by: DB,TÜV, under gas C1, M2, M3 DIN439 Approved by: ABS, LR, CCS, under gas CO2 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK SG2	 It is to state the test results are meet with the requirements of the order.									
DESIGNATION ER70S-6(G3Si1,SG2)										
DATE OF LOADING JUN.11,2010 at factory	TERMS OF DELIVERY									
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE						
01525110	1.0mm 14.2kg/D300	20448 KGS	1440 CTNS	W22,2010						
CHEMICAL COMPOSITION										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Nb+Ta	Cu	N
01525110	0.09	0.92	1.45	0.010	0.012	0.023	0.009	-	0.11	-
TEST RESULT					Typical Values					
LOT NO	TENSILE TEST			IMPACT TEST						
	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %	TEMP. °C	KV J					
01525110	435	547	29	-29	98					
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.										

THE REQUIREMENTS STIPULATED ARE SATISFIED.

