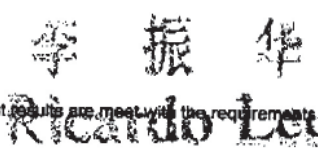




Specialised Welding Products Ltd

EN 10204:2004/3.1

QAM. Ricardo Lee

| | | | | | | | | | |
|---|--------------------------|---|---------------------------|-----------------|----------------------------|--------------|-------------|--------------|--------------|
| Our Inv. (Ref) No. HT09602005 | | DATE SEP.24,2009 | CERT NO. 092404 | | | | | | |
| consignee ref. | | BUYER REF N08277 & 8442&8586 | PACK 20 CTNS | | | | | | |
| SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP | | REQUIREMENTS AWS A5.9:ER308LSi EN 12072: G 19 9 LSi JIS Y308LSi | | | | | | | |
| PRODUCT Stainless Steel Solid Wire For MIG Welding | | INSPECTOR STAMP  It is to state the test results are meet with the requirements of the order. | | | | | | | |
| BRAND MARK AWS ER308LSi MIG | | | | | | | | | |
| DESIGNATION ER308LSi | | | | | | | | | |
| DATE OF LOADING SEP.21,2009 at factory | | TERMS OF DELIVERY FOB SHANG HAI,CHINA | | | | | | | |
| LOT NO. | Spec. | N.WEIGHT | PCS. | MFG. DATE | | | | | |
| 93835808 | 0.8mm 0.7Kg /D100 | 1493 14 KGS | 20 CTNS | W38,2009 | | | | | |
| CHEMICAL COMPOSITION | | | | | | | | | |
| LOT NO | C | Si | Mn | P | S | Cr | Ni | Cu | Mo |
| 93835808 | 0.027 | 0.85 | 1.62 | 0.027 | 0.013 | 20.10 | 9.37 | 0.080 | 0.065 |
| TEST RESULT | | | | | | | | | |
| LOT NO | Spec. | TENSILE TEST | | | Typical Values | | | | |
| | | Rp0.2/ReH N/mm2 | Rm N/mm2 | A5 % | IMPACT TEST TEMP. °C | KV J | | | |
| - | - | - | - | - | - | - | | | |
| REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION. | | | | | | | | | |
| THE REQUIREMENTS STIPULATED ARE SATISFIED. | | | | | | | | | |