



Specialised Welding Products Ltd, Unit 1 Farringdon Industrial Centre, Farringdon, Nr Alton, Hampshire, Gu34 3DD
 Telephone: +44 (0) 1420 588180 (Sales) +44 (0) 1420 587308 (Sales Fax) +44 (0) 1420 588923 (Accounts)

No. WD/VW/2011-12/1404

ISO: 9001:2008
 CERTIFIED

INSPECTION /MILL/QUALITY /EN 10204/3.1 CERTIFICATE

PRODUCT INFORMATION	CUSTOMER : SPECIALISED WELDING PRODUCTS LTD., UK	GRADE : G19 9 LSi
	INVOICE NO. : VW/284/EXP/2011-2012	HEAT NO. : V7052
	PRODUCT FORM : STAINLESS STEEL MIG WIRE	
	DIMENSION : 0.60mm Tol : +0.010 MM -0.040 MM	
	IDENTIFICATION : BOX No :-SW 8	QUANTITY : 95 Kg.
CONDITION : BRIGHT DRAWN & LAYER WOUND SPOOLS.		

CHEMICAL COMPOSITION	ELEMENTS	C%	Si%	Mn %	P%	S%	Cr %	Ni %	Cu%	Mo %	N%	Nb%	Ti%	-	
	SPECIFIED	MIN MAX	----	0.650	1.000	----	----	19.00	9.000	----	----	----	----	----	
	RESULTS		0.030	1.200	2.500	0.030	0.020	21.00	11.00	0.500	0.500	----	----	----	

MECHANICAL PROPERTIES

RESULTS	UTS N/mm ²	YS (0.2%)	R.A. %	ELONGATION %	HARDNESS
	1912				

HEAT TREATMENT:

REMARKS

- : * MATERIAL IS FREE FROM MERCURY CONTAMINATION.
- * MATERIAL IS AS PER EN ISO 14343:2009(E).
- * CUSTOMER ORDER NO.: 12940 DATED: 12.07.2011
- * ARTICLE NO.: 7186

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE CUSTOMER'S REQUIREMENTS, NEEDS AND EXPECTATIONS. MECHANICAL TEST RESULTS ARE TAKEN RANDOMLY FROM THE LOT.

for sel
 MANOJ SHUKLA

DATE :19/08/2011