


SWP

Specialised Welding Products Ltd

EN 10204/3.1A

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602002	DATE MAY.06,2009	CERT NO. 050606
consignee ref.	BUYER REF NO 7475 &7476 &7671	PACK 96 CTNS
SPECIALISED WELDING PRODUCTS I FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.9:ER316LSI EN 12072: W 19 12 3 LSI	
PRODUCT Stainless Steel Solid Wire For MIG Welding		
BRAND MARK AWS ER316LSI MIG		
DESIGNATION ER316LSI		
DATE OF LOADING MAY.05,2009 at factory	TERMS OF DELIVERY FOB SHANGHAI, CHINA.	

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LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
91633606	0.6mm 0.7Kg /D100	14 KGS	20 CTNS	W16,2009
91633608	0.8 mm 0.7Kg /D100	9.1 KGS	13 CTNS	W16,2009
91633608	0.8mm 5Kg /D200	250 KGS	50 CTNS	W16,2009
91633610	1.0 mm 5Kg /D200	50 KGS	10 CTNS	W16,2009
91633612	1.2 mm 15Kg /D300	45 KGS	3 CTNS	W16,2009

CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
91633606	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
91633608	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
91633610	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
91633612	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33

TEST RESULT						Typical Values	
LOT NO	TENSILE TEST			IMPACT TEST		TEMP. °C	KV J
	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %				
-	-	-	-	-	-	-	-

FROM ROUTINE TESTING OF THE ITEM IN QUESTION.

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853