



Specialised Welding Products Ltd

EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. <b>HT09602008</b>	DATE <b>DEC.30,2009</b>	CERT NO. <b>123008</b>
consignee ref.	BUYER REF <b>NO898388984</b>	PACK <b>50 CTNS</b>
<b>SPECIALISED WELDING PRODUCTS 1 FARRINGTON IND CENTRE LOWER FARRINGTON ALTON HAMPSHIRE GU34 3DP</b>	<b>REQUIREMENTS AWS A5.9:ER316LSi EN 12072: G 19 12 3 LSi JIS Y316LSi</b>	
PRODUCT <b>Stainless Steel Solid Wire For MIG Welding</b>	INSPECTOR STAMP  <b>李 振 华</b>  <i>Ricardo Lee</i>	
BRAND MARK <b>AWS ER316LSi MIG</b>		
DESIGNATION <b>ER316LSi</b>	It is to state the test results are meet with the requirements of the order.	
DATE OF LOADING <b>DEC.30,2009 at factory</b>	TERMS OF DELIVERY <b>FOB SHANGHAI, CHINA.</b>	

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
94933606	0.6 mm 0.7Kg /D100	35 KGS	50 CTNS	W49,2009

CHEMICAL COMPOSITION										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu	
94933606	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33	

LOT NO	TEST RESULT TENSILE TEST		Typical Values		IMPACT TEST	
	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %	TEMP. °C	KV J	
-	-	-	-	-	-	-

FROM ROUTINE TESTING OF THE ITEM IN QUESTION.

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853