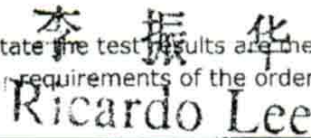


**MILL TEST CERTIFICATE**

**EN 10204:2004/3.1**

QAM, Ricardo Lee

Our Inv. (Ref) No. <b>HT10602020</b>	DATE <b>DEC.13, 2010</b>	CERT NO. <b>121304</b>							
consignee ref.	BUYER REF <b>P/O 10906811223</b>	PACK <b>60 CTNS</b>							
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP	REQUIREMENTS <b>AWS A5.9:ER316LSI</b> <b>EN 12072: G 19 12 3 LSi</b> <b>JIS Y316LSI</b>								
PRODUCT <b>Stainless Steel Solid Wire</b> <b>For MIG Welding</b>	INSPECTOR STAMP   It is to state the test results are meet with the requirements of the order. <b>Ricardo Lee</b>								
BRAND MARK <b>AWS ER316LSI MIG</b>									
DESIGNATION <b>ER316LSI</b>									
DATE OF LOADING <b>DEC.03,2010 at factory</b>	TERMS OF DELIVERY								
<b>LOT NO.</b>	<b>Spec.</b>	<b>N.WEIGHT</b>	<b>PCS.</b>	<b>MFG. DATE</b>					
<b>14433606</b>	<b>0.6 mm 0.7KG/D100</b>	<b>7 KGS</b>	<b>10 CTNS</b>	<b>W44,2010 7198</b>					
<b>14433608</b>	<b>0.8mm 0.7KG/D100</b>	<b>28 KGS</b>	<b>40 CTNS</b>	<b>W44,2010 7199</b>					
<b>14433608</b>	<b>0.8mm 5kg/D200</b>	<b>50 KGS</b>	<b>10 CTNS</b>	<b>W44,2010 7202</b>					
<b>CHEMICAL COMPOSITION</b>									
<b>LOT NO</b>	<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>P</b>	<b>S</b>	<b>Cr</b>	<b>Ni</b>	<b>Mo</b>	<b>Cu</b>
<b>14433606</b>	<b>0.006</b>	<b>0.75</b>	<b>2.45</b>	<b>0.015</b>	<b>0.009</b>	<b>18.41</b>	<b>12.42</b>	<b>2.050</b>	<b>0.10</b>
<b>14433608</b>	<b>0.006</b>	<b>0.75</b>	<b>2.45</b>	<b>0.015</b>	<b>0.009</b>	<b>18.41</b>	<b>12.42</b>	<b>2.050</b>	<b>0.10</b>
<b>TEST RESULT</b>					<b>Typical Values</b>				
<b>LOT NO</b>	<b>TENSILE TEST</b>						<b>IMPACT TEST</b>		
	<b>Rp0.2/ReH</b>	<b>Rm</b>	<b>A5</b>				<b>TEMP.</b>	<b>KV</b>	
	<b>N/mm2</b>	<b>N/mm2</b>	<b>%</b>				<b>°C</b>	<b>J</b>	
	-	-	-				-	-	
<b>FROM ROUTINE TESTING OF THE ITEM IN QUESTION.</b>									

THE REQUIREMENTS STIPULATED ARE SATISFIED.

