



Specialised Welding Products Ltd

EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602006	DATE DEC.14,2009	CERT NO. 121405							
consignee ref.	BUYER REF NO8740&8907&8951	PACK 95 CTNS							
SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.9:ER316LSI EN 12072: G 19 12 3 LSI JIS Y316LSI								
PRODUCT Stainless Steel Solid Wire For MIG Welding	INSPECTOR STAMP 李振华 Ricardo Lee It is to state the test results are meet with the requirements of the order.								
BRAND MARK AWS ER316LSI MIG									
DESIGNATION ER316LSI									
DATE OF LOADING DEC.09,2009 at factory	TERMS OF DELIVERY FOB SHANGHAI, CHINA.								
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE					
94633608	0.8 mm 5Kg /D200	225 KGS	45 CTNS	W46,2009					
94633608	0.8 mm 0.7Kg /D100	35 KGS	50 CTNS	W46,2009					
CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
94633608	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
TEST RESULT					Typical Values				
LOT NO	TENSILE TEST				IMPACT TEST				
	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %		TEMP. °C	KV J			
-	-	-	-	-	-	-			
FROM ROUTINE TESTING OF THE ITEM IN QUESTION.									

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853