


# SWP

Specialised Welding Products Ltd

## EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. <b>HT09602009</b>	DATE <b>DEC.30,2009</b>	CERT NO. <b>123004</b>							
consignee ref.	BUYER REF <b>NO8443</b>	PACK <b>10 CTNS</b>							
<b>SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP</b>	REQUIREMENTS <b>AWS A5.9:ER316LSI EN 12072: G 19 12 3 LSI JIS Y316LSI</b>								
PRODUCT <b>Stainless Steel Solid Wire For MIG Welding</b>	INSPECTOR STAMP    It is to state the test results are meet with the requirements of the order.								
BRAND MARK <b>AWS ER316LSI MIG</b>									
DESIGNATION <b>ER316LSI</b>	TERMS OF DELIVERY <b>FOB SHANGHAI, CHINA.</b>								
DATE OF LOADING <b>DEC.30,2009 at factory</b>									
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE					
<b>95033610</b>	<b>1.0 mm 0.7Kg /D100</b>	<b>7 KGS</b>	<b>10 CTNS</b>	<b>W50,2009</b>					
CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
<b>95033610</b>	<b>0.024</b>	<b>0.68</b>	<b>1.65</b>	<b>0.022</b>	<b>0.001</b>	<b>18.27</b>	<b>11.12</b>	<b>2.500</b>	<b>0.33</b>
TEST RESULT					Typical Values				
LOT NO	TENSILE TEST						IMPACT TEST		
	Rp0.2/ReH N/mm2	Rm N/mm2	AS %			TEMP. °C	KV J		
-	-	-	-			-	-		-
FROM ROUTINE TESTING OF THE ITEM IN QUESTION.									

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853