



Specialised Welding Products Ltd, Unit 1 Farringdon Industrial Centre, Farringdon, Nr Alton, Hampshire, Gu34 3DD
 Telephone: +44 (0) 1420 588180 (Sales) +44 (0) 1420 587308 (Sales Fax) +44 (0) 1420 588923 (Accounts)
 No. WD/VW/2011-12/1401

ISO: 9001:2008
 CERTIFIED

INSPECTION /MILL/QUALITY /EN 10204/3.1 CERTIFICATE

PRODUCT INFORMATION	CUSTOMER : SPECIALISED WELDING PRODUCTS LTD., UK	GRADE : G19 12 3 LSi
	INVOICE NO. : VW/284/EXP/2011-2012	HEAT NO. : V7074
	PRODUCT FORM : STAINLESS STEEL MIG WIRE	
	DIMENSION : 0.80mm Tol : +0.010 MM -0.040 MM	
	IDENTIFICATION : BOX No :-SW 8	QUANTITY : 105 Kg.

CONDITION : BRIGHT DRAWN & LAYER WOUND SPOOLS.

CHEMICAL COMPOSITION	ELEMENTS	C%	Si%	Mn %	P%	S%	Cr %	Ni %	Cu%	Mo %	N%	Nb%	Ti%	-	
	SPECIFIED	MIN	----	0.650	1.000	----	----	18.00	11.00	----	2.500	----	----	----	
	RESULTS	MAX	0.030	1.200	2.500	0.030	0.020	20.00	14.00	0.500	3.000	----	----	----	

MECHANICAL PROPERTIES

RESULTS	UTS N/mm ²	YS (0.2%)	R.A. %	ELONGATION %	HARDNESS
	1746				

HEAT TREATMENT:

REMARKS

- * MATERIAL IS FREE FROM MERCURY CONTAMINATION.
- * MATERIAL IS AS PER EN ISO 14343:2009(E).
- * CUSTOMER ORDER NO.: 12940 DATED: 12.07.2011
- * ARTICLE NO.: 7202

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE CUSTOMER'S REQUIREMENTS, NEEDS AND EXPECTATIONS. MECHANICAL TEST RESULTS ARE TAKEN RANDOMLY FROM THE LOT.

for sld

MANOJ SHUKLA

DATE :19/08/2011