


**MILL TEST CERTIFICATE**

**EN 10204:2004/3.1**

QAM. Ricardo Lee

Our Inv. (Ref) No. <b>HT10602007</b>	DATE <b>MAY.12,2010</b>	CERT NO. <b>051214</b>							
consignee ref.	BUYER REF <b>P/O9769 &amp; 9794</b>	PACK <b>95 CTNS</b>							
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP	REQUIREMENTS <b>AWS A5.9:ER316LSi</b> <b>EN 12072: G 19 12 3 LSi</b> <b>JIS Y316LSi</b>								
PRODUCT <b>Stainless Steel Solid Wire</b> <b>For MIG Welding</b>	 <p>It is to state the test results are meet with the requirements of the order</p>								
BRAND MARK <b>AWS ER316LSi MIG</b>									
DESIGNATION <b>ER316LSi</b>									
DATE OF LOADING <b>MAY.05,2010 at factory</b>	TERMS OF DELIVERY								
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE					
<b>11633608</b>	<b>0.8 mm 0.7Kg /D100</b>	<b>56 KGS</b>	<b>80 CTNS</b>	<b>W16,2010</b>					
<b>11633610</b>	<b>1.0 mm 0.7Kg /D100</b>	<b>7 KGS</b>	<b>10 CTNS</b>	<b>W16,2010</b>					
<b>11633610</b>	<b>1.0mm 5Kg /D200</b>	<b>25 KGS</b>	<b>5 CTNS</b>	<b>W16,2010</b>					
CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
<b>11633610</b>	<b>0.021</b>	<b>0.76</b>	<b>1.51</b>	<b>0.025</b>	<b>0.006</b>	<b>18.53</b>	<b>11.16</b>	<b>2.320</b>	<b>0.10</b>
<b>11633608</b>	<b>0.021</b>	<b>0.76</b>	<b>1.51</b>	<b>0.025</b>	<b>0.006</b>	<b>18.53</b>	<b>11.16</b>	<b>2.320</b>	<b>0.10</b>
TEST RESULT					Typical Values				
LOT NO	TENSILE TEST			IMPACT TEST					
	Rp0.2/ReH	Rm	A5	TEMP.	KV				
-	N/mm2	N/mm2	%	°C	J				
-	-	-	-	-	-				
FROM ROUTINE TESTING OF THE ITEM IN QUESTION.									

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853