

EN 10204:2004/3.1

QAM: Ricardo Lee

Our Inv (Ref) No. HT10602013	DATE MAY.12,2010	CERT NO. 051221							
consignee ref	BUYER REF P/09826 & 9847	PACK 95 CTNS							
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP	REQUIREMENTS AWS A5.9:ER316LSi EN 12072: G 19 12 3 LSi JIS Y316LSi								
PRODUCT Stainless Steel Solid Wire For MIG Welding	INSPECTOR STAMP 李振华 It is to state the test results are meet with the requirements of the order. Ricardo Lee								
BRAND MARK AWS ER316LSi MIG									
DESIGNATION ER316LSi	TERMS OF DELIVERY								
DATE OF LOADING MAY.05,2010 at factory									
LOT NO.	Spec.	N. WEIGHT	PCS.	MFG. DATE					
11733610	1.0 mm 0.7Kg /D100	7200	7 KGS	10 CTNS					
11733608	0.8 mm 0.7Kg /D100	7199	49 KGS	70 CTNS					
11733610	1.0 mm 5Kg /D200	7293	25 KGS	5 CTNS					
11733608	0.8 mm 15Kg /D300	7205	75 KGS	5 CTNS					
11733606	0.6 mm 5Kg /D200	7201	25 KGS	5 CTNS					
CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
11733610	0.021	0.76	1.51	0.025	0.006	18.53	11.16	2.320	0.10
11733608	0.021	0.76	1.51	0.025	0.006	18.53	11.16	2.320	0.10
11733606	0.021	0.76	1.51	0.025	0.006	18.53	11.16	2.320	0.10
TEST RESULT					Typical Values				
LOT NO	TENSILE TEST				IMPACT TEST				
	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %		TEMP. °C	KV J			
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FROM ROUTINE TESTING OF THE ITEM IN QUESTION.									

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853