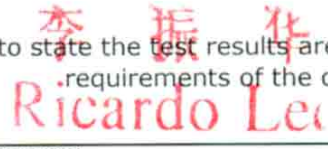


EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. HT10602019	DATE NOV.15, 2010	CERT NO. 111504							
consignee ref.	BUYER REF P/O 10829&11298	PACK 140 CTNS							
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP	REQUIREMENTS AWS A5.9:ER316LSi EN 12072: G 19 12 3 LSi JIS Y316LSi								
PRODUCT Stainless Steel Solid Wire For MIG Welding	 It is to state the test results are meet with the requirements of the order.								
BRAND MARK AWS ER316LSi MIG									
DESIGNATION ER316LSi									
DATE OF LOADING NOV.05,2010 at factory	TERMS OF DELIVERY								
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE					
14233606	0.6 mm 5Kg /D200	50 KGS	10 CTNS	W42,2010 7201					
14233608	0.8mm 0.7KG/D100	70 KGS	100 CTNS	W42,2010 7199					
14233608	0.8mm 15kg/D300	150 KGS	10 CTNS	W42,2010 7205					
14233610	1.0mm 5kg/D200	25 KGS	5 CTNS	W42,2010 7203					
14233608	0.8mm 5kg/D200	75 KGS	15 CTNS	W42,2010 7202					
CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
14233606	0.006	0.75	2.45	0.015	0.009	18.41	12.42	2.050	0.10
14233608	0.006	0.75	2.45	0.015	0.009	18.41	12.42	2.050	0.10
14233610	0.006	0.75	2.45	0.015	0.009	18.41	12.42	2.050	0.10
TEST RESULT					Typical Values				
LOT NO	TENSILE TEST						IMPACT TEST		
	Rp0.2/ReH		Rm	A5	TEMP.	KV			
-	N/mm2		N/mm2	%	°C	J			
FROM ROUTINE TESTING OF THE ITEM IN QUESTION.									

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853