



Specialised Welding Products Ltd

MILL TEST CERTIFICATE

EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602004	DATE AUG.24,2009	CERT NO. 082405							
consignee ref.	BUYER REF NO8124&8300	PACK 110 CTNS							
SPECIALISED WELDING PRODUCTS I FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.9:ER316LSi EN 12072: G 19 12 3 LSi JIS Y316LSi								
PRODUCT Stainless Steel Solid Wire For MIG Welding	INSPECTOR STAMP 李 振 华 It is to state the test results are meet with the requirements of the order. Richardo Lee								
BRAND MARK AWS ER316LSi MIG									
DESIGNATION ER316LSi									
DATE OF LOADING AUG.15,2009 at factory	TERMS OF DELIVERY FOB SHANGAHAI, CHINA.								
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE					
92933606	0.6 mm 5Kg /D200	50 KGS	10 CTNS	W29,2009					
92933608	0.8 mm 0.7Kg /D100	63 KGS	90 CTNS	W29,2009					
92933610	1.0mm 15Kg /D300	75 KGS	5 CTNS	W29,2009					
92933610	1.0 mm 0.7Kg /D100	3.5 KGS	5 CTNS	W29,2009					
CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
92933606	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
92933608	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
92933610	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
TEST RESULT									
TENSILE TEST									
LOT NO	Rp0.2/ReH N/mm2	Rm N/mm2	Typical Values A5 %		IMPACT TEST TEMP. °C	KV J			
-	-	-	-		-	-			
FROM ROUTINE TESTING OF THE ITEM IN QUESTION.									

THE REQUIREMENTS STIPULATED ARE SATISFIED.

