

# SWP

## Specialised Welding Products Ltd

### EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. <b>HT09602001</b>	DATE <b>MAR.11,2009</b>	CERT NO. <b>031106</b>
consignee ref.	BUYER REF <b>NO 6945 &amp;7206</b>	PACK <b>60 TBS</b>
<b>SPECIALISED WELDING PRODUCTS I FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP</b>	REQUIREMENTS <b>AWS A5.10:ER5356 GB/T3190: 5356</b>	
PRODUCT <b>ALUMINUM ALLOY WIRE FORTIG WELDING</b>	INSPECTOR STAMP	
BRAND MARK  <b>AWS ER5356 TIG</b>		
DESIGNATION <b>ER5356</b>		
DATE OF LOADING <b>MAR.10,2009 at factory</b>	TERMS OF DELIVERY	

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
<b>90842124</b>	<b>2.4mm 2.5Kg /Tub</b>	<b>150 KGS</b>	<b>60 TBS</b>	<b>W08,2009</b>

**CHEMICAL COMPOSITION**

LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
<b>90842124</b>	<b>0.08</b>	<b>0.05</b>	<b>0.03</b>	<b>0.082</b>	<b>4.811</b>	<b>0.058</b>	<b>0.02</b>	<b>0.106</b>

TEST RESULT			Typical Values		
LOT NO	TENSILE TEST	Rm	A5	IMPACT TEST	KV
	Rp0.2/ReH N/mm2	N/mm2	%	TEMP. °C	J

REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.189288