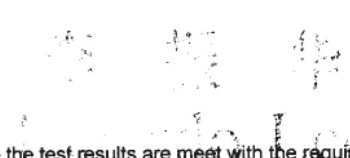


SWP

Specialised Welding Products Ltd

EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602001	DATE MAR.11,2009	CERT NO. 031106
consignee ref.	BUYER REF NO 6945 &7206	PACK 120 TBS
SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356	
PRODUCT ALUMINUM ALLOY WIRE FORTIG WELDING	 It is to state the test results are meet with the requirements of the order.	
BRAND MARK AWS ER5356 TIG		
DESIGNATION ER5356		
DATE OF LOADING MAR.10,2009 at factory	TERMS OF DELIVERY FOB SHANGHAI, CHINA.	

38
39

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
91042124	2.4mm 2.5Kg /Tub	150 KGS	60 TBS	W10,2009
91042132	3.2mm 2.5Kg /Tub	150 KGS	60 TBS	W10,2009

CHEMICAL COMPOSITION

LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
91042124	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106
91042132	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106

LOT NO	TEST RESULT		Typical Values		IMPACT TEST	
	TENSILE TEST				TEMP.	KV
	Rp0.2/ReH	Rm	A5		°C	J
	N/mm2	N/mm2	%			

REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.18928