



Specialised Welding Products Ltd

MILL TEST CERTIFICATE

EN 10204:2004/3.1

QAM, Ricardo Lee

Our Inv. (Ref) No. <b>HT09602006</b>	DATE <b>DEC.14,2009</b>	CERT NO. <b>121402</b>
consignee ref.	BUYER REF <b>NO87408890788951</b>	PACK <b>270 TBS</b>
<b>SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP</b>	REQUIREMENTS <b>AWS A5.10:ER5356 GB/T3190: 5356</b>	
PRODUCT <b>ALUMINUM ALLOY WIRE FORTIG WELDING</b>	INSPECTOR STAMP  <b>李振华</b>  <b>Ricardo Lee</b>	
BRAND MARK  <b>AWS ER5356 TIG</b>		
DESIGNATION <b>ER5356</b>	It is to state the test results are in accordance with the requirements of the order.	
DATE OF LOADING <b>DEC.09,2009 at factory</b>	TERMS OF DELIVERY <b>FOB SHANG HAI,CHINA</b>	

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
94662116	1.6mm 2.5Kg /Tube	175 KGS	70 TBS	W46,2009
94662124	2.4mm 2.5Kg /Tube	250 KGS	100 TBS	W46,2009
94662132	3.2mm 2.5Kg /Tube	250 KGS	100 TBS	W46,2009

CHEMICAL COMPOSITION									
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	
94662116	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	
94662124	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	
94662132	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	

TEST RESULT		TENSILE TEST		Typical Values		IMPACT TEST	
LOT NO	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %	TEMP. °C	KV J		
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.							

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853