



Specialised Welding Products Ltd

EN 10204:2004/3.1

1258/155

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602001	DATE MAR.11,2009	CERT NO. 031106
consignee ref.	BUYER REF NO 6945 &7206	PACK 120 TBS
SPECIALISED WELDING PRODUCTS I FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356	
PRODUCT ALUMINUM ALLOY WIRE FORTIG WELDING	INSPECTOR STAMP 李振华 Ricardo Lee It is stated that the test results are in accordance with the requirements of the order.	
BRAND MARK AWS ER5356 TIG		
DESIGNATION ER5356		
DATE OF LOADING MAR.10,2009 at factory	TERMS OF DELIVERY FOB SHANGHAI, CHINA.	

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
91042124 1538	2.4mm 2.5Kg /Tub	150 KGS	60 TBS	W10,2009
91042132 1539	3.2mm 2.5Kg /Tub	150 KGS	60 TBS	W10,2009

CHEMICAL COMPOSITION									
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	
91042124	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	
91042132	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106	

LOT NO	TEST RESULT			Typical Values		IMPACT TEST	
	TENSILE TEST			A5	TEMP.	KV	
	Rp0.2/ReH	Rm		%	°C	J	
	N/mm2	N/mm2					

REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.

THE REQUIREMENTS STIPULATED ARE SATISFIED.

