



Specialised Welding Products Ltd

EN 10204:2004/3.1

AM. Ricardo Lee Order Inv. (Ref) No. HT09602003 Consignee ref.	DATE JUL.30,2009 BUYER REF NO 7841 & 8123	CERT NO. 073005 PACK 67 TBS
SPECIALISED WELDING PRODUCTS FARRINGTON IND CENTRE LOWER FARRINGTON MILTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356	
PRODUCT ALUMINUM ALLOY WIRE PORTIG WELDING BRAND MARK AWS ER5356 TIG	INSPECTOR STAMP 李振华 It is to state the test results are meet with the requirements of the order. Ricardo Lee	
DESIGNATION ER5356	TERMS OF DELIVERY FOB SHANG HAI,CHINA	
DATE OF LOADING UL.18,2009 at factory		

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
92762116	1.6mm 2.5Kg /Tube	1537 50 KGS	20 TBS	W27,2009
92762124	2.4mm 2.5Kg /Tube	1538 55 KGS	22 TBS	W27,2009
92762132	3.2mm 2.5Kg /Tube	1539 62.5 KGS	25 TBS	W27,2009

CHEMICAL COMPOSITION

LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
92762116	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106
92762124	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106
92762132	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106

LOT NO	TEST RESULT		Typical Values		IMPACT TEST	
	TENSILE TEST				TEMP.	KV
	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %		°C	J

REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.

THE REQUIREMENTS STIPULATED ARE SATISFIED.

