



Specialised Welding Products Ltd

EN 10204:2004/3.1

1040, 1040, 1051

QAM. Ricardo Lee		DATE	CERT NO.					
Our Inv. (Ref) No. HT09602001		MAR.11, 2009	031107					
consignee ref.		BUYER REF	PACK					
		NO 6945 & 7206	350 TBS					
SPECIALISED WELDING PRODUCTS 1 FARRINGTON IND CENTRE LOWER FARRINGTON ALTON HAMPSHIRE GU34 3DP		REQUIREMENTS AWS A5.10:ER4043 GB/T3190: S311						
PRODUCT ALUMINUM ALLOY WIRE FOR TIG WELDING		INSPECTOR STAMP  李振华  Ricardo Lee It is to state the test results meet with the requirements of the order.						
BRAND MARK  AWS ER4043 TIG								
DESIGNATION ER4043								
DATE OF LOADING MAR.10, 2009 at factory		TERMS OF DELIVERY FOB SHANGHAI, CHINA.						
LOT NO.	Spec.	N.WEIGHT	PCS. MFG. DATE					
91043116	1540 1.6 mm 2.5Kg /Tub	125 KGS	50 TBS W10,2009					
91043124	1541 2.4 mm 2.5Kg /Tub	250 KGS	100 TBS W10,2009					
91043132	1542 3.2 mm 2.5Kg /Tub	500 KGS	200 TBS W10,2009					
CHEMICAL COMPOSITION								
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
91043116	5.002	0.03	0.02	0.01	0.010	-	0.02	0.02
91043124	5.002	0.03	0.02	0.01	0.010	-	0.02	0.02
91043132	5.002	0.03	0.02	0.01	0.010	-	0.02	0.02
TEST RESULT								
TENSILE TEST			Typical Values			IMPACT TEST		
LOT NO	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %			TEMP, °C	KV J	
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.								

THE REQUIREMENTS STIPULATED ARE SATISFIED.

