

EN 10204:2004/3.1

QAM, Ricardo Lee

Our Inv. (Ref) No. HT10602024	DATE MAR.07.2011	CERT NO. 030707						
consignee ref.	BUYER REF P/O11793&11869	PACK 16S TBS						
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP	REQUIREMENTS AWS A5.10:ER4047							
PRODUCT ALUMINUM ALLOY WIRE FOR TIG WELDING	INSPECTOR STAMP 李 振 华 It is to state the test results are meet with the Requirements of the order. Ricardo Lee							
BRAND MARK AWS ER4047 TIG								
DESIGNATION ER4047								
DATE OF LOADING FEB.24,2011 at factory	TERMS OF DELIVERY							
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE				
110663216	1.6mm 2.5KG/TUBE	175 KGS	70 TBS	W06,2011 7068				
110663224	2.4mm 2.5KG/TUBE	175 KGS	70 TBS	W06,2011 7069				
110663232	3.2mm 2.5KG/TUBE	62.5 KGS	25 TBS	W06,2011 7070				
CHEMICAL COMPOSITION								
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
110663216	11.920	0.35	0.12	0.10	0.050	0.010	0.06	0.020
110663224	11.920	0.35	0.12	0.10	0.050	0.010	0.06	0.020
110663232	11.920	0.35	0.12	0.10	0.050	0.010	0.06	0.020
TEST RESULT					Typical Values			
LOT NO	TENSILE TEST		Rm		A5		IMPACT TEST	
	Rp0.2/ReH N/mm2		N/mm2		%		TEMP. °C	KV J
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.								

THE REQUIREMENTS STIPULATED ARE SATISFIED.

