



Specialised Welding Products Ltd

EN 10204:2004/3.1

1538, 1539

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602001	DATE MAR.11,2009	CERT NO. 031106						
consignee ref.	BUYER REF NO 6945 & 7206	PACK 120 TBS						
SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356							
PRODUCT ALUMINUM ALLOY WIRE FORTIG WELDING	INSPECTOR STAMP  李振华 Ricardo Lee It is to state the test results are meet with the requirements of the order.							
BRAND MARK  AWS ER5356 TIG								
DESIGNATION ER5356								
DATE OF LOADING MAR.10,2009 at factory	TERMS OF DELIVERY FOB SHANGHAI, CHINA.							
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE				
91042124 1538	2.4mm 2.5Kg /Tub	150 KGS	60 TBS	W10,2009				
91042132 1539	3.2mm 2.5Kg /Tub	150 KGS	60 TBS	W10,2009				
CHEMICAL COMPOSITION								
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
91042124	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106
91042132	0.08	0.05	0.03	0.082	4.811	0.058	0.02	0.106
TEST RESULT					Typical Values			
LOT NO	TENSILE TEST					IMPACT TEST		
	Rp0.2/ReH N/mm2		Rm N/mm2	A5 %		TEMP. °C		KV J
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.								

THE REQUIREMENTS STIPULATED ARE SATISFIED.

