


MILL TEST CERTIFICATE

EN 10204:2004/3.1

QAM, Ricardo Lee

Our Inv. (Ref) No. HT11602003	DATE JUN.20,2011	CERT NO. 062003						
consignee ref.	BUYER REF P/O12331	PACK 160 TBS						
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP	REQUIREMENTS AWS A5.10:ER5356 GB/T3190: 5356							
PRODUCT ALUMINUM ALLOY WIRE FOR TIG WELDING	INSPECTOR STAMP  It is to state the test results are meet with the Ricardo Lee of the order.							
BRAND MARK AWS ER5356 TIG								
DESIGNATION ER5356	TERMS OF DELIVERY							
DATE OF LOADING MAY.27,2011 at factory								
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE				
112062116	1.6mm 2.5kg/TUBE	25 KGS	10 TBS	W20,2011 7057				
112062124	2.4mm 2.5kg/TUBE	300 KGS	120 TBS	W20,2011 7058				
112062132	3.2mm 2.5kg/TUBE	75 KGS	30 TBS	W20,2011 7059				
CHEMICAL COMPOSITION								
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
112062116	0.076	0.11	0.02	0.10	4.840	0.110	0.01	0.150
112062124	0.076	0.11	0.02	0.10	4.840	0.110	0.01	0.150
112062132	0.076	0.11	0.02	0.10	4.840	0.110	0.01	0.150
TEST RESULT								
TENSILE TEST		Typical Values			IMPACT TEST			
LOT NO	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %	TEMP. °C		KV J		
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.								

THE REQUIREMENTS STIPULATED ARE SATISFIED.

