


MILL TEST CERTIFICATE

EN 10204:2004/3.1

QAM, Ricardo Lee

Our Inv. (Ref) No. HT10602024		DATE MAR.07,2011		CERT NO. 030709	
consignee ref.		BUYER REF P/O11793811869		PACK 60 TBS	
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP		REQUIREMENTS AWS A5.10:ER5183			
PRODUCT ALUMINUM ALLOY WIRE FOR TIG WELDING		INSPECTOR STAMP  It is to state the test results are meet with the requirements of the order.			
BRAND MARK AWS ER5183 TIG					
DESIGNATION ER5183					
DATE OF LOADING FEB.24,2011 at factory		TERMS OF DELIVERY			
LOT NO.	Spec.	N.WEIGHT		PCS.	MFG. DATE
110664116	1.6mm 2.5KG/TUBE	62.5	KGS	25 TBS	W06,2011 7060
110664124	2.4mm 2.5KG/TUBE	62.5	KGS	25 TBS	W06,2011 7061
110664132	3.2mm 2.5KG/TUBE	25	KGS	10 TBS	W06,2011 7062
CHEMICAL COMPOSITION					
LOT NO	Si	Mn	Mg	Cr	Ti
110664116	0.070	0.63	4.850	0.120	0.140
110664124	0.070	0.63	4.850	0.120	0.140
110664132	0.070	0.63	4.850	0.120	0.140
TEST RESULT					
TENSILE TEST			Typical Values		IMPACT TEST
LOT NO	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %	TEMP. °C	KV J
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.					

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853