



Specialised Welding Products Ltd

EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602008		DATE DEC.30,2009	CERT NO. 123009						
consignee ref.		BUYER REF NO8983&8984	PACK 20 TBS						
SPECIALISED WELDING PRODUCTS 1 FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP		REQUIREMENTS AWS A5.9:ER316LSi EN 12072: W 19 12 3 LSi							
PRODUCT Stainless Steel Solid Wire For TIG Welding		INSPECTOR STAMP <i>Ricardo Lee</i>							
BRAND MARK AWS ER316LSi TIG									
DESIGNATION ER316LSi		It is to state the test results are in meet with the requirements of the order.							
DATE OF LOADING DEC.30,2009 at factory		TERMS OF DELIVERY FOB SHANGHAI, CHINA.							
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE					
94933610	1.0mm 5Kg /Tube	100 KGS	20 TBS	W49,2009					
CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
94933610	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
TEST RESULT					Typical Values				
LOT NO	TENSILE TEST					IMPACT TEST			
	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %			TEMP. °C	KV J		
-	-	-	-			-	-		
FROM ROUTINE TESTING OF THE ITEM IN QUESTION.									

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853