

MILL TEST CERTIFICATE

EN 10204:2004/3.1

QAM, Ricardo Lee

Our Inv. (Ref) No. HT10602016	DATE JUL.27,2010	CERT NO. 072708							
consignee ref.	BUYER REF P/O10182/10611	PACK 36 TBS							
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP	REQUIREMENTS AWS A5.9:ER316LSi EN 12072: W 19 12 3 LSi								
PRODUCT Stainless Steel Solid Wire For TIG Welding	INSPECTOR STAMP It is to state the test results are meet with the requirements of the order. <i>Ricardo Lee</i>								
BRAND MARK AWS ER316LSi TIG									
DESIGNATION ER316LSi									
DATE OF LOADING JUL.22,2010 at factory									
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE					
12833616	1.6mm 5KG/TUBE	180 KGS	36 TBS	W28,2010					
CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
12833616	0.006	0.75	2.45	0.015	0.009	18.41	12.42	2.05	0.10
TEST RESULT					Typical Values				
LOT NO	TENSILE TEST						IMPACT TEST		
	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %				TEMP. °C	KV J	
-	-	-	-				-	-	
FROM ROUTINE TESTING OF THE ITEM IN QUESTION.									

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853