



Specialised Welding Products Ltd

MILL TEST CERTIFICATE

**EN 10204:2004/3.1**

QAM. Ricardo Lee

Our Inv. (Ref) No. <b>HT09602004</b>	DATE <b>AUG.24,2009</b>	CERT NO. <b>082407</b>
consignee ref.	BUYER REF <b>NO8124</b>	PACK <b>67 TBS</b>
<b>SPECIALISED WELDING PRODUCTS I FARRINGTON IND CENTRE LOWER FARRINGTON ALTON HAMPSHIRE GU34 3DP</b>	REQUIREMENTS <b>AWS A5.9:ER316LSI EN 12072: W 19 12 3 LSi</b>	
PRODUCT <b>Stainless Steel Solid Wire For TIG Welding</b>	INSPECTOR STAMP  <b>李 振 华</b>  It is to state the test results are meet with the requirements of the order. <b>Ricardo Lee</b>	
BRAND MARK <b>AWS ER316LSI TIG</b>		
DESIGNATION <b>ER316LSI</b>		
DATE OF LOADING <b>AUG.15,2009 at factory</b>	TERMS OF DELIVERY <b>FOB SHANGHAI, CHINA.</b>	

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
92933610	1.0mm 5Kg /Tube	125 KGS	25 TBS	W29,2009
92933616	1.6mm 5Kg /Tube	150 KGS	30 TBS	W29,2009
92933624	2.4mm 5Kg /Tube	60 KGS	12 TBS	W29,2009

CHEMICAL COMPOSITION										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu	
92933610	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33	
92933616	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33	
92933624	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33	

TEST RESULT		TENSILE TEST			Typical Values		IMPACT TEST	
LOT NO	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %		TEMP. °C	KV J		
-	-	-	-	-	-	-	-	-

FROM ROUTINE TESTING OF THE ITEM IN QUESTION.

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853