

SWP

Specialised Welding Products Ltd

EN 10204:2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. HT09602003		DATE JUL.30 ,2009	CERT NO. 073002						
consignee ref.		BUYER REF NO 7841 & 8123	PACK 44 TBS						
SPECIALISED WELDING PRODUCTS I FARRINGDON IND CENTRE LOWER FARRINGDON ALTON HAMPSHIRE GU34 3DP		REQUIREMENTS AWS A5.9:ER316LSi EN 12072: W 19 12 3 LSi							
PRODUCT Stainless Steel Solid Wire For TIG Welding		INSPECTOR STAMP 李 振 华 <i>Ricardo Lee</i>							
BRAND MARK AWS ER316LSI TIG									
DESIGNATION ER316LSI		It is to state the test results are meet with the requirements of the order.							
DATE OF LOADING JUL.18,2009 at factory		TERMS OF DELIVERY FOB SHANGHAI, CHINA.							
LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE					
92733616	1.6mm 5Kg /Tube	1496 100 KGS	20 TBS	W27,2009					
92733632	3.2mm 5Kg /Tube	1487 60 KGS	12 TBS	W27,2009					
92733624	2.4mm 5Kg /Tube	1497 60 KGS	12 TBS	W27,2009					
CHEMICAL COMPOSITION									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
92733616	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
92733632	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
92733624	0.024	0.68	1.65	0.022	0.001	18.27	11.12	2.500	0.33
TEST RESULT									
TENSILE TEST			Typical Values						
LOT NO	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %	IMPACT TEST TEMP. °C	KV J				
-	-	-	-	-	-				
FROM ROUTINE TESTING OF THE ITEM IN QUESTION.									

THE REQUIREMENTS STIPULATED ARE SATISFIED.



Certificate No.272853