



Specialised Welding Products Ltd, Unit 1 Farringdon Industrial Centre, Farringdon, Nr Alton, Hampshire, Gu34 3DD
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No. WD/VW/2011-12/1367

ISO: 9001:2008
 CERTIFIED

INSPECTION /MILL/QUALITY /EN 10204/3.1 CERTIFICATE

PRODUCT INFORMATION	CUSTOMER : SPECIALISED WELDING PRODUCTS LTD., UK	GRADE : W29 9
	INVOICE NO. : VW/283/EXP/2011-2012	HEAT NO. : V7007
	PRODUCT FORM : STAINLESS STEEL TIG WIRE	
	DIMENSION : 2.40mm Tol : ±0.050 MM	
	IDENTIFICATION : BOX No :-KG 4	QUANTITY : 25 Kg.
CONDITION : BRIGHT DRAWN & CUT LENGTH (1000 MM).		

CHEMICAL COMPOSITION	ELEMENTS	C%	Si%	Mn %	P%	S%	Cr %	Ni %	Cu%	Mo %	N%	Nb%	Ti%
	SPECIFIED	---	---	1.000	---	---	28.00	8.000	---	---	---	---	---
	RESULTS	0.1010	0.4370	1.6870	0.0218	0.0003	30.4650	8.6430	0.1870	0.1400	---	---	---

MECHANICAL PROPERTIES

RESULTS	UTS N/mm ²	YS (0.2%)	R.A. %	ELONGATION %	HARDNESS
	1010				

HEAT TREATMENT:

REMARKS : * MATERIAL IS FREE FROM MERCURY CONTAMINATION.
 * MATERIAL IS AS PER EN ISO 14343:2009(E).
 * CUSTOMER ORDER NO.: 12849 DATED: 16.05.2011
 * ARTICLE NO.: 7227

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE CUSTOMER'S REQUIREMENTS, NEEDS AND EXPECTATIONS. MECHANICAL TEST RESULTS ARE TAKEN RANDOMLY FROM THE LOT.

for sl
 MANOJ SHUKLA

DATE :19/08/2011