

EN 10204:2004/3.1

QAM, Ricardo Lee

Our Inv. (Ref) No. HT10602023		DATE OF ISSUE JAN.14,2011		CERT NO. 011401							
consignee ref.		BUYER REF		PACK 1440 CTNS							
Specialised Welding Products Ltd, Unit 1 Farringdon Ind Centre Farringdon Hampshire GU34 3DP		REQUIREMENTS AWS A5.18 : ER70S-6 DIN 8559 : SG2 EN ISO 14341 : G3Si1 Approved by: DB,TÜV, under gas C1, M2, M3 DIN439 Approved by: ABS, LR, CCS, NK, GL under gas CO2 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
PRODUCT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding		INSPECTOR STAMP 李振华 It is to state the test results are meet with the requirements of the order. Ricardo Lee									
BRAND MARK ER70S-6 (SG2)		TERMS OF DELIVERY									
DESIGNATION ER70S-6 (SG2, G3Si1)											
DATE OF LOADING JAN.13,2011											
LOT NO. 05325110	Spec. 1.0mm	14.2kg/D300	N.WEIGHT 20448 KGS	PCS. 1440 CTNS	MFG. DATE W53,2010 7350						
CHEMICAL COMPOSITION											
LOT NO 05325110	C 0.07	Si 0.84	Mn 1.47	P 0.010	S 0.019	Cr 0.015	Ni 0.007	Nb+Ta -	Cu 0.10	Mo 0.001	V 0.001
TEST RESULT											
TENSILE TEST											
LOT NO	Spec.	Rp0.2/ReH N/mm2	Rm N/mm2	A5 %	Typical Values IMPACT TEST TEMP. °C	KV J					
05325110	1.0mm	436	543	28	-29	97					
REPORTED STRENGTH VALUES ARE STATISTICAL DATA DERIVED FROM ROUTINE TESTING OF THE ITEM IN QUESTION.											

THE REQUIREMENTS STIPULATED ARE SATISFIED



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ISO 9001
BUREAU VERITAS
Certification



Certificate No.272853